# DMO-GO Declutchable Manual Override Gear Operator



The DMO-GO is designed to mount between a valve and actuator as a means of operating the valve in loss of power or air supply, or as a loading and reset device for fail-safe assemblies. This heavy duty gear drive is readily engaged and disengaged by using a spring-loaded locking pin and easily accessible positioning lever. A unique air control safety feature closes the air supply in the manual position to prevent unwanted actuation during operation. Available in output torques ranging from 1,300 to over 35,000 in-lbs.

### **Standard Features and Benefits**

- Heavy Duty Epoxy Coated Carbon Steel Construction
- IP67 Weatherproof Environmental Rating
- ISO 5211 Mounting Pad for Direct Coupling of Actuators
- Fully Enclosed, Self-Lubricated, High Torque Gear Drive
- Easy-Access Gear Engagement/Disengagement Mechanism with Spring-Loaded Locking Pin
- Patented Pneumatic Override Control to Prevent Valve Actuation in Manual Position
- Dual External Travel Stops for Easy In-Field Adjustments

## **Options**

- Complete Valve Automation and Control Packages
- Fail-Safe Fusible Link Assemblies
- Handwheel Lock-Out Device

# **Mode of Operation**

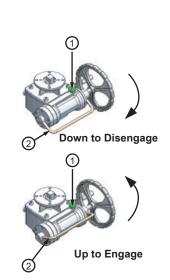
#### Manual (engaged) to Auto (disengaged)

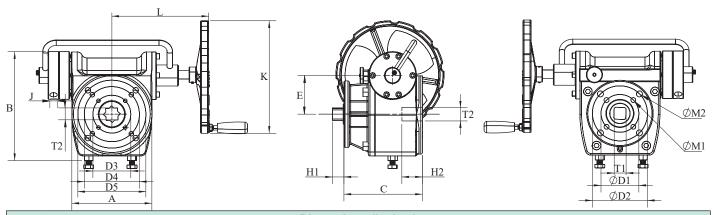
- 1. Pull the Locking Pin ① upward to unlock the Shift Handle ②
- 2. Release the Locking Pin and lower the Shift Handle fully into the Auto position
- 3. Pin will lock in place when position has been reached

#### Auto (disengaged) to Manual (engaged)

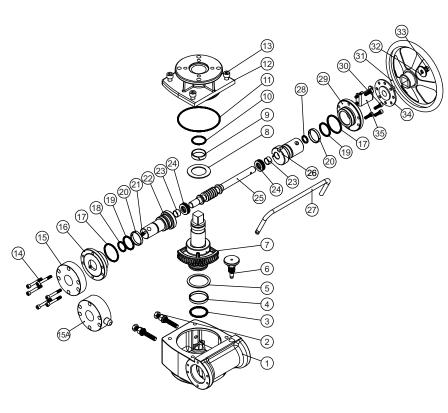
- 1. Pull the Locking Pin ① upward to unlock the Shift Handle ②
- 2. Release the Locking Pin and raise the Shift Handle fully into the Manual position
- 3. Pin will lock in place when position has been reached







									D	imen	sions (	Inches	)							
Mode	A	В	C	ØD1	ØD2	<b>Ø</b> D3	ØD4	ØD5	E	L	M1	M2	T1	T2	H1	H2	к	J	Max Output Torque (in-lbs)	Weight (lbs)
015A	3.94	4.72	4.09	1.97	2.76	1.97	-	2.76	1.75	4.49	4 x M7	4 x M9	0.67	0.67	0.55	0.98	6.30	1/4"NPT	1328	11.2
015B	3.94	4.72	4.09	1.97	2.76	1.97	-	2.76	1.75	4.72	4 x M7	4 x M9	0.67	0.67	0.55	0.98	7.87	1/4"NPT	1770	11.2
060A	5.83	7.56	5.71	2.76	4.02	2.76	-	4.02	2.80	6.89	4 x M9	4 x M11	0.87	0.87	0.75	1.18	7.87	1/4"NPT	5310	35.4
090A	5.83	7.56	5.71	2.76	4.02	2.76	4.02	4.92	2.80	7.01	4 x M9	4 x M11	1.06	1.06	0.75	1.18	9.84	1/4"NPT	7966	36.3
160A	7.72	10.24	7.54	4.02	4.92	4.02	-	4.92	4.23	10.55	4 x M11	4 x M13	1.42	1.42	1.34	1.57	13.78	1/4"NPT	14161	70.4
350A	10.04	13.15	7.13	6.50	-	4.92	-	6.50	4.84	10.71	4 x M22	*	1.81	1.81	1.77	6.93	23.62	1/4"NPT	29207	101.2
350B	10.04	13.15	7.13	6.50	-	4.92	-	6.50	4.84	10.83	4 x M22	*	1.81	1.81	1.77	6.93	27.56	1/4"NPT	35403	106.7
5002	1 . 5.0 1	10.10	0	0.00				0.00		1.0.00						0.00		.,	55100	.00.



Components							
No.	Part Name	Material	Qty				
1	Body	WCB	1				
2	Adjustable Travel Stop	304 SS / NBR	2				
3	O-Ring	NBR	1				
4	Bearing #1	POM	1				
5	Bearing #2	POM	1				
6	Spring Loaded Lock Pin	Aluminum / Steel	1				
7	Shaft	45	1				
8	Washer	POM	1				
9	Bearing #3	POM	1				
10	O-Ring	NBR	1				
11	O-Ring	NBR	1				
12	Cover	WCB	1				
13	Screw	304 SS	4				
14	Screw	304 SS	6				
15	Outside Cap	45	1				
15A	Air Supply Control*	Aluminum / C4	1				
16	Left Cap	45	1				
17	O-Ring	NBR	2				
18	O-Ring	NBR	1				
19	O-Ring	NBR	2				
20	Eccentric Axle Bearing	POM	2				
21	Bolt	304 SS	1				
22	Eccentric Axle	45	1				
23	Bearing	Steel & PTFE	2				
24	Thrust Ball Bearing	Steel	2				
25	Worm	45	1				
26	Eccentric Axle	45	1				
27	Shift Handle	Steel / Stainless Steel	1				
28	O-Ring	NBR	1				
29	Right Cap	45	1				
30	Screw	304 SS	6				
31	Handle Wheel	Nodular Cast Iron	1				
32	Washer	304 SS	1				
33	Bolt	304 SS	1				
34	Lock-Out Disc*	45	1				
35	Lock-Out Bracket*	45	1				

\*Optional Distributed by:

# O INLINE BALLVALVE.COM

# INLINE INDUSTRIES, INC.

9056 Garvey Avenue Rosemead, CA 91770

Tel: (800) 568-8998

(626) 813-6188 : (626) 813-6186

Fax: (626) 813-6 www.ballvalve.com info@ballvalve.com